



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-1
Job Sheet 171507



Part No: D4021-1

Job Qty: 40 ea

Part Name: Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/16/18

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/15/18	0.00	0.00	Start Up Waterjet		pc 18/02/05
100	Waterjet	40 pcs		2/16/18	0.01	1.96	Waterjet1		pc 18/02/05
120	QC	40 pcs		2/16/18	0.00	0.00	QC8		QTS
140	Packaging	40 pcs		2/16/18	0.00	0.00	Packaging3	WA004	FEB 06 2018 WK
150	QC21-SA	40 Ea		2/16/18	0.00	0.00	QC21		

Part Op 100 - Cut as per dwg D4021
Descriptions: 140 - LOCATION: WA004

DAG
21 FEB 07 2018
9:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.9000 sf (.1225 ea)	90-Start up Operation	

Job Allocations

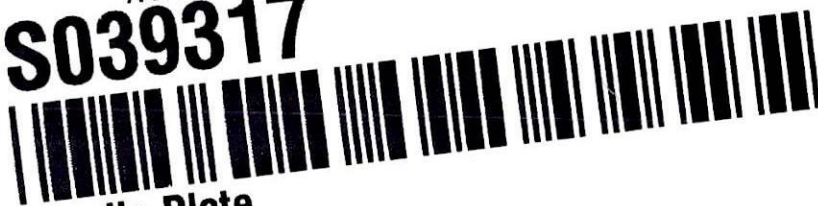
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	5	57	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
2	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
3	Handle Plate	2.250Inches ± 0.030	2.280 2.220		
4	Handle Plate	5.130Inches ± 0.030	5.160 5.100		
5	Handle Plate	0.130Inches ± 0.030	0.160 0.100		

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DART
AEROSPACE
S039317



Handle Plate

PART NO: D4021-1
Original Serial #: S039317
Revision:
Operation:
Change No:

Start up Operation

02/06/18
Job No: 171507

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